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,(H,%BÁ,Ÿ(š)P wD 6`ž` Q&S ^ %



3D

1.1

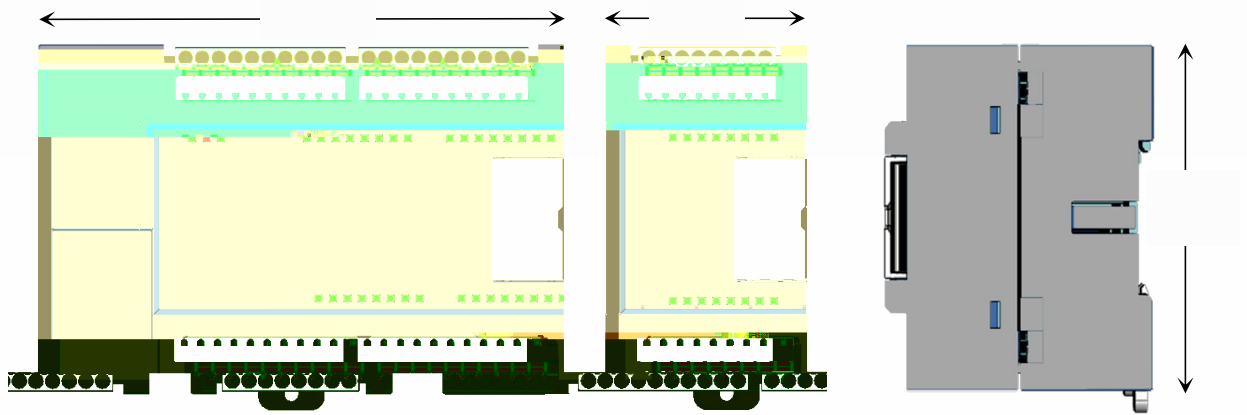
30E

1

2

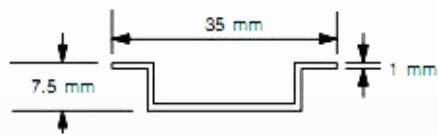
9 (0 5 7 3 0 5 0 - a

3.1



1

3.2



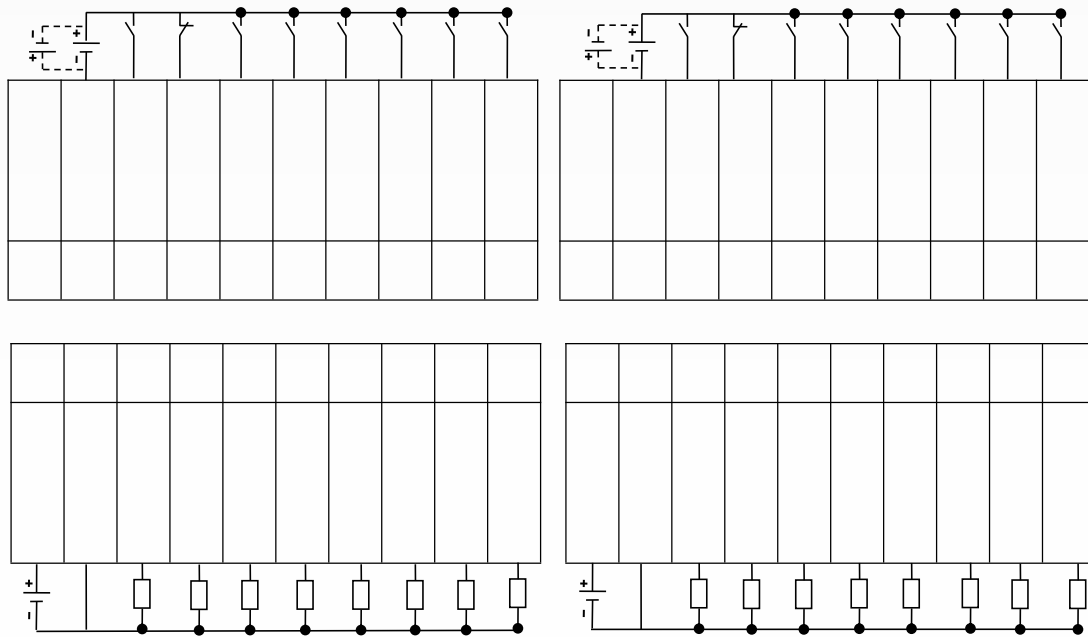
2 DIN



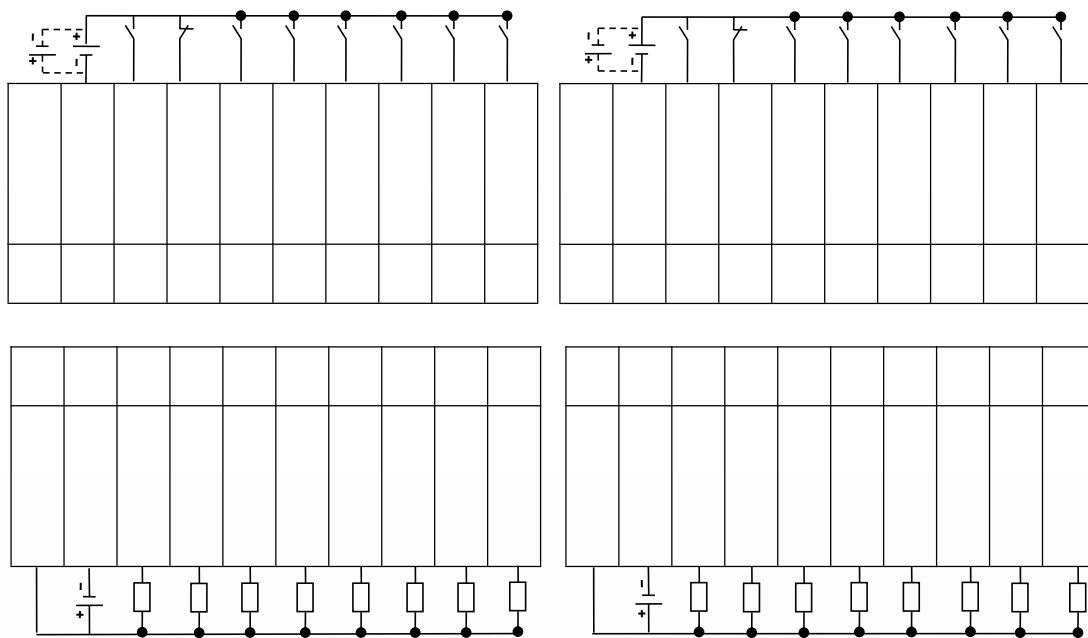
4.

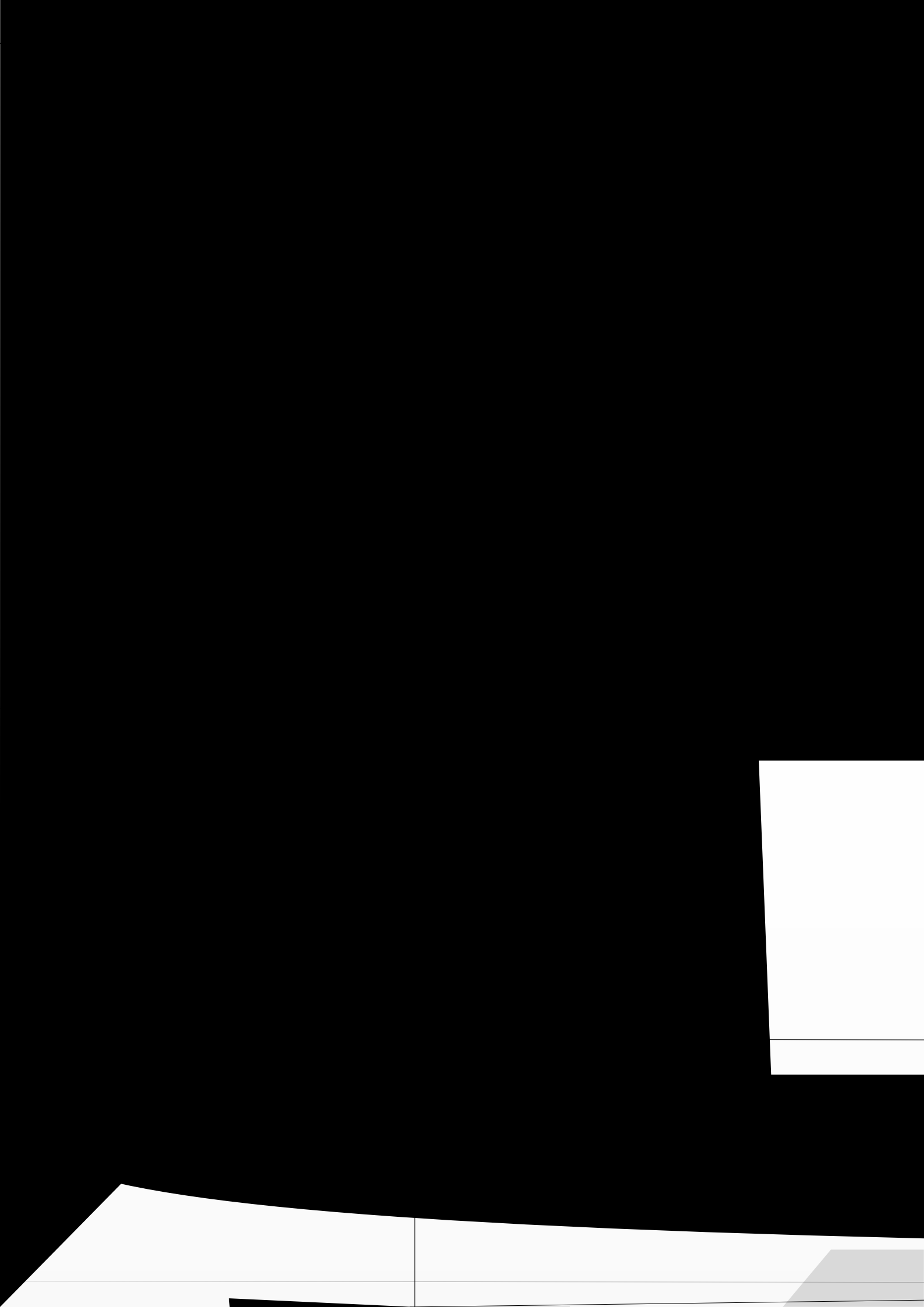


R5201-EA/XX



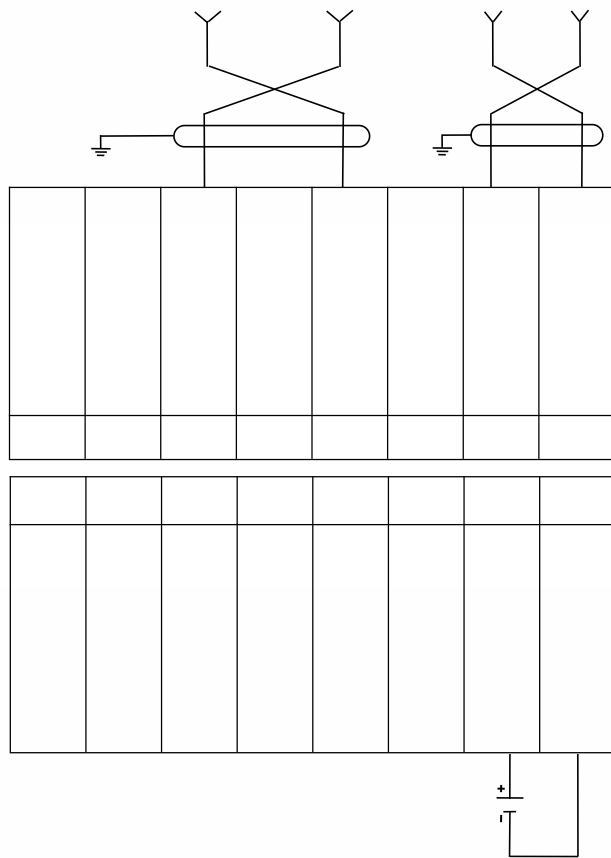
R5202-EA/XX





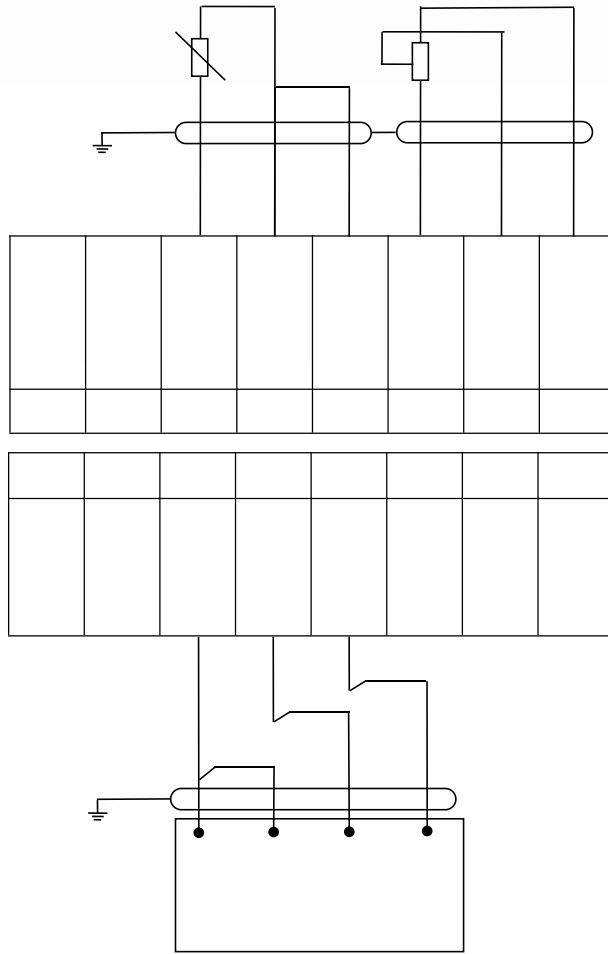


4 E4041

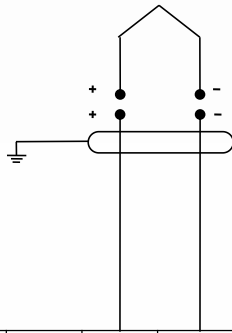


E8041

4



4 E8042

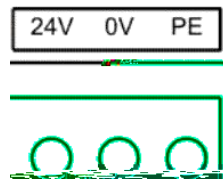


4.5.3 RJ45

LINK1/LINK2	ACT1/ACT2	
○		
●		
	○	
	●	

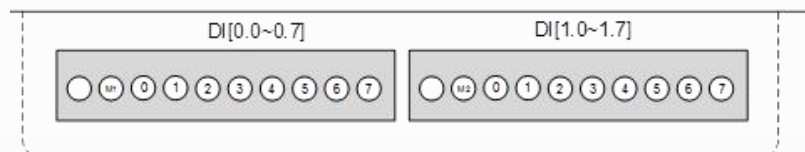
9 RJ45

4.6



10

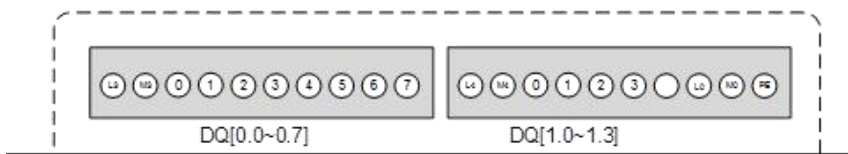
4.7



Digital Input-0		Digital Input-1	

11

4.8



Digital Output -0 Digital Output -1

= q ↓ . Op

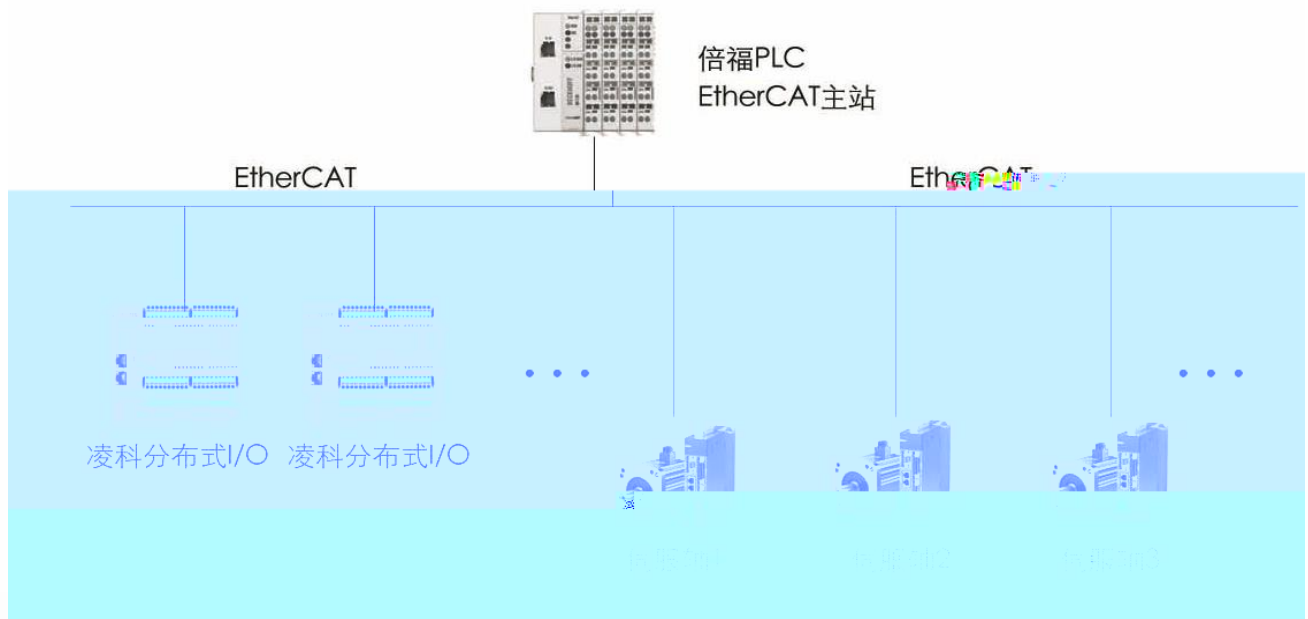
2023



5.ETHERCAT

5.1

ETHERCAT IO

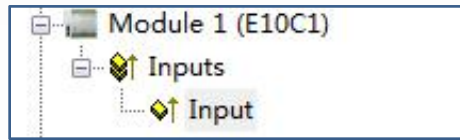


3:ETHERCAT IO

5.2

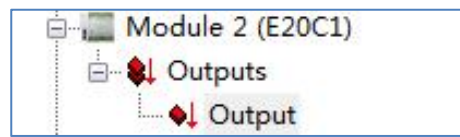
5.2.1 R51C1-EA/F R51C1-EA/Pro

5.3.1 DI



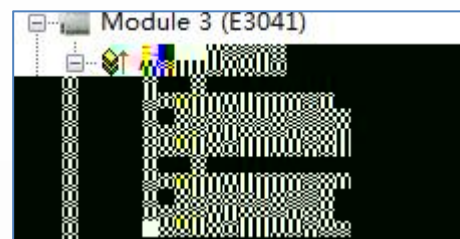
5 E10C1

5.3.2 DQ



6 E20C1

5.3.3 AI



7 E3041

+8010:0	Param_list	RO
+8011:0	Param_Offset	RO
+8012:0	Param_Gain	RO
Param_AverageNum	RO	

8 E3041 SDO 8010

8010:0	Param_list	RO	
8010:01	CH1_Range	RW P	---
8010:02	CH2_Range	RW P	---
8010:03	CH3_Range	RW P	---
8010:04	CH4_Range	RW P	---

8011:0	Param_Offset	RO	
8011:01	CH1_Offset	RW P	---
8011:02	CH2_Offset	RW P	---
8011:03	CH3_Offset	RW P	---
8011:04	CH4_Offset	RW P	---

8012:0	Param_Gain	RO	
8012:01	CH1_Gain	RW P	---
8012:02	CH2_Gain	RW P	---
8012:03	CH3_Gain	RW P	---
8012:04	CH4_Gain	RW P	---

11

8013:0	Param_AverageNum	RO	
8013:01	CH1_AverageNum	RW P	---
8013:02	CH2_AverageNum	RW P	---
8013:03	CH3_AverageNum	RW P	---
8013:04	CH4_AverageNum	RW P	---

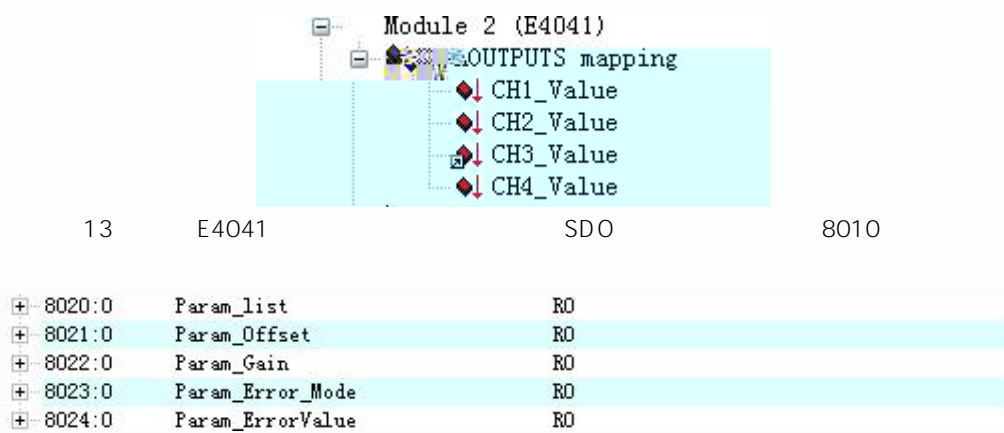
12

5.4

14

5.4.1

AO




```

8020:0 Param_list RO
  8020:01 CH1_Range RW P ---
  8020:02 CH2_Range RW P ---
  8020:03 CH3_Range RW P ---
  8020:04 CH4_Range RW P ---
15 SDO 8010

```


15

```

8021:0 Param_Offset RO
  8021:01 CH1_Offset RW P --- 8021:02
  8021:02 CH2_Offset RW P --- 8021:03
  8021:03 CH3_Offset RW P --- 8021:04
  8021:04 CH4_Offset RW P ---

```

16

```

8022:0 Param_Gain RO
  8022:01 CH1_Gain RW P ---
  8022:02 CH2_Gain RW P ---
  8022:03 CH3_Gain RW P ---
  8022:04 CH4_Gain RW P ---

```

17


5.5

5.6

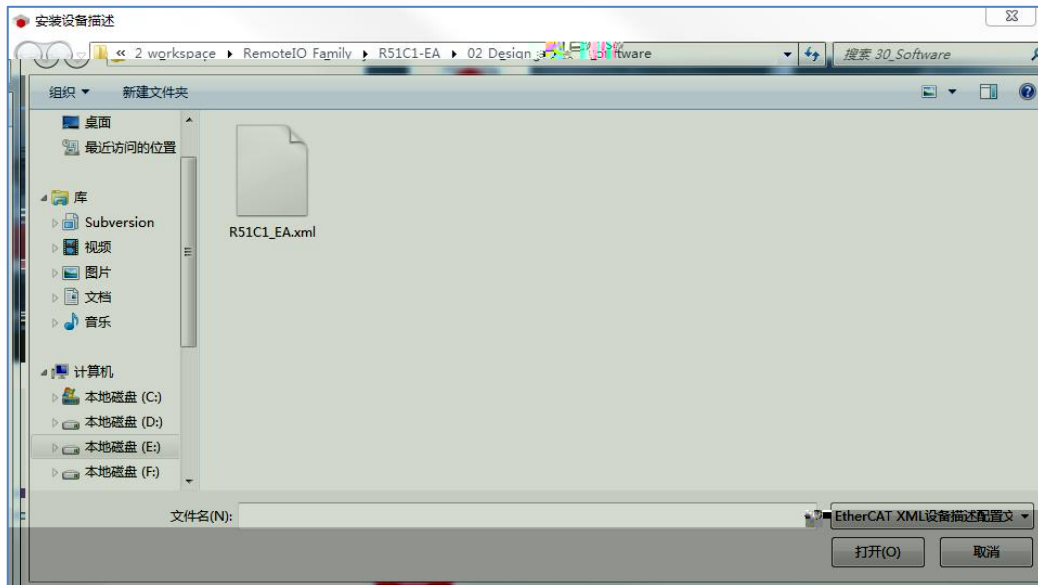
XML

5.6.1

Twincat2

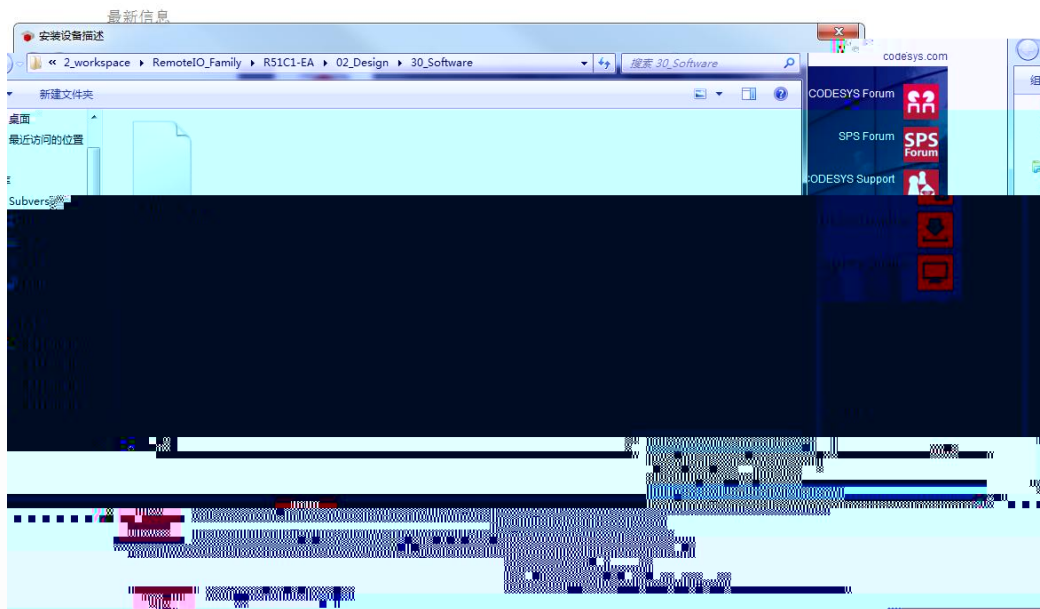


CODESYS V3.5 SP6 Patch 1



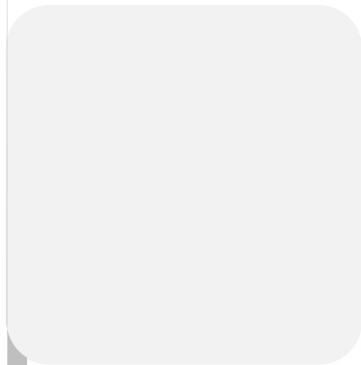
18 CODESYS

1



19CODESYS

1



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